



Innovative Features	Innovative Benefits						
5-in-1 Fashion, Home Décor, Quilting, Heirloom & Embroidery Machine	One machine, five functions—fashion, home décor, quilting, heirloom and embroidery!						
250 Built-In NEW Embroidery Designs	200 Large & Small Hoop Designs plus 50 Endless Hoop Designs						
Endless Embroidery Hoop	Create endless borders and edgings! With a field size of 6.7" x 3.9", you can add the perfect accent to dresses, tablecloths, quilts and more! Simply place the fabric and stabilizer on the Endless Embroidery Hoop and with one click you have hooped your fabric. When the hoop is filled with embroidery, one click releases the fabric and stabilizer. A jump stitch marks the matching point for perfect placement of the next embroidery. Slide the fabric and stabilizer forward, take one stitch for perfect placement, click the hoop in place and embroider.						
Knee Lifter	The knee lifter allows for hands-free raising and lowering of the presser foot and is vital when appliqueing and embroidering.						
Software Included	Software CD including Installation Software, AutoPunch™, HyperFont™ and Advanced Editing. AutoPunch™ converts clip art, logos and self-created designs into embroidery HyperFont™ converts all TrueType fonts on your PC into embroidery Advanced Editing allows you to edit existing embroidery designs						
Multi-Hooping Capabilities with Fabric Positioning System	Large multiple hoop embroidery designs can be easily created on screen providing the sewer with the capability to precisely match stitches and designs. Embroider designs up to 12" x 20"!						
<i>SwiftSmart</i> ™ Threading System	Simply guide the thread directly from the spool to the needle area through a single groove and thread the needle by pressing the threading lever for easy needle threading.						
<i>Drop & Sew</i> ™ Bobbin System	No need to pull up the bobbin thread manually. Simply insert the bobbin, place the thread in the channel and start sewing.						
Independent Bobbin Winder	Continue to sew while you fill another bobbin. No need to stop sewing to refill a bobbin.						





Embroidery Features	Embroidery Benefits										
Connects Directly to the Computer via USB Cable	By allowing you to use your own computer, this unique innovation gives you the same capabilities of other embroidery machines at a fraction of the cost.										
Windows® Compatible	Operates with any computer with an operating system of Windows® XP or higher, including Vista®, Windows 7 and Windows 8.										
Operational Tutorial Included	Step-by-step tutorial to help even a beginner with using the embroidery eatures of the machine.										
20 Popular Fonts for Monogramming	Select from 20 embroidery fonts to personalize or monogram your projects. Letters can be sized, rotated and shaped with 30 lettering frames such as arc, banner, wave and more.										
Outline Lettering	Create big, bold letters using a running or satin stitch.										
Design Browser	Lets you view several designs at one time in order to scroll through and view entire design collections										
3-D Realistic View	Provides a preview of the selected design with the stitches appearing on screen as they will when sewn out on the fabric.										
3-D Realistic Print	This function of the software provides for printing the 3-D realistic view. This is useful when creating placement templates.										
Change Colors	This function of the software provides for selecting colors for an embroidery design. Software includes thread charts with color numbers for several of the most popular brands of embroidery thread.										
Four Design Transmission Methods	The design can be sent one color block at a time, the whole design can be sent at one time, the design can be sent in one color or the color sequence can be chosen during data transmission.										





Embroidery Features		Embroidery Benefits								
Trace Design		Trace the outline of the design in the hoop for accurate design positioning								
Reduce or Enlarge Design		When changing design size the software automatically recalculates the stitch density.								
Move forward or backwards through a design		For quick corrections during embroidery, move forward or backwards through the design using the needle start/stop or reverse stitch button.								
Embroidery Block Indication and Selection		Sew all of one color for a design at the same time. Reduces the number of thread changes for each design.								
1 Degree Increment Rotation		Rotate embroidery designs in increments as small as 1 degree for precise positioning.								
Auto Feed Dog Drop		Feed dogs automatically lower when the embroidery unit is attached.								
3 Embroidery Hoops Included		Endless Hoop with a field size of 6.7" x 3.9" Large Hoop with a field size of 6.29" x 10.23" Small Hoop with a field size of 4" x 4"								
Sewing Features		Sewing Benefits								
Long Arm Design		Plenty of room for your biggest projects with 8.25 inches from the needle to the tower.								
Electronic Auto Pilot		Unplug the foot control, press the Start button and the machine sews. You are still in complete control over the speed - just slide the Speed Control Lever to the desired maximum speed.								
6 StayBright™ LED Lights		With lights on each side of the needle area as well as one light over the large surface to the right of the needle, it is easier to see your work.								





Sewing Features	Sewing Benefits									
215 Built-in Sewing Stitches	10 Basic, 6 Stretch 192 Decorative and 7 Buttonholes A large variety of stitches for fashion, home décor, quilting and heirloom sewing always ensures the perfect stitch for every project.									
6 Fully Automatic 1-Step Buttonholes Plus 1 Endless Buttonhole	Buttonhole sewing is a one-step simple process, providing reliable results every time. One additional endless buttonhole lets you have complete customization. There are no size limitations—ideal when sewing non-traditional sized buttonholes.									
Exclusive Buttonhole Foot with Underplate	The Exclusive Buttonhole Foot with Underplate sandwiches fabric between a lower plate and the foot to ensure perfect buttonholes on multiple layers of fabric. Effectively, this is like a mini-embroidery hoop in which the machine feeds the <u>attachment</u> , rather than the <u>fabric</u> .									
Built-In Multi-Lingual Alphabet	Add a name, phase or phrase to sewing projects. Alphabet and Numbers sew at a pre-set width of 5 mm. Choose from English, French, German, Italian, Dutch, Spanish, Turkish, Norwegian and Russian!									
Programmable Needle Up/Down	The needle can be programmed to stop in the highest <i>up</i> position when your foot is lifted from the controller, making it easier to remove fabric from the machine. The needle can also be programmed to stop in the <i>down</i> position which is ideal for pivoting, appliquéing and quilting.									
Drop Feed	Perfect for free-motion embroidery, machine embroidery, monograms and attaching buttons without the need to attach a darning plate.									
Extra-High Presser Foot Lifter	There are two heights to the presser foot lifter. The second height offers a ½" more clearance, which is needed when placing multiple layers or bulky fabrics under the presser foot.									
Heavy Duty Metal Frame	This rigid support holds all the mechanisms in perfect alignment for skip-free sewing and overall durability.									
Optimum Power Control	Provides precise power when sewing multiple layers or dense fabric.									
Automatic Tension	Stable stitch quality no matter the type of fabric used.									

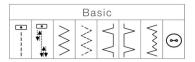




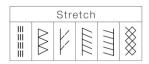
Sewing Features	Sewing Benefits									
Dual Accessory Tray	More room in the removable extension table for storing accessories.									
LED Indicator Light	Green light indicates the machine is ready to start. Red light indicates the machine is operating. Flashing red light indicates a problem or error.									
Speed Control Lever	Slide the lever on the front of the machine to set the sewing speed from slow to fast. When the foot pedal is used the lever functions as a top speed limiter.									
13 Needle Positions	Needle position can be changed for individual projects, such as inserting zippers, cords and topstitching.									
Standard Accessories	All-Purpose Foot (on machine), Zipper Foot, Satin Stitch Foot, Button Sewing Foot, Blind Hem Foot, Buttonhole Foot with Underplate, Embroidery Presser Foot, Needles, Bobbins (Class 15J), Auxiliary Spool Pin, Spool Pin Felt, Spool Pin Caps, Seam Ripper / Lint Brush, Screwdrivers, Thread Spool Nets, Vinyl Accessory Bag, Scissors, Embroidery Software CD with AutoPunch, HyperFont and Advanced Editing, Embroidery Hoops, Power Cord, Foot Control, USB Cable, Instruction Manual, Quick Start Guide									
Value Added Accessories	Darning & Freehand Embroidery Foot Even Feed / Walking Foot Invisible Zipper Foot Parallel Stitch Foot Pintuck Foot Presser Foot Shank Quarter Inch Foot with Guide Ruffler Side Cutter Twin Needle Wing Needle									
25 Year Limited Warranty	25 year limited warranty, including 5 years on electronic components and 1 year on adjustments.									

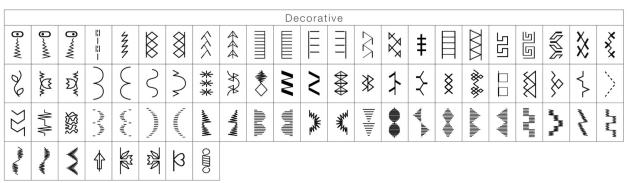












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Computer Requirements

- PC with 1 GHz Intel or AMD Processor
- Windows® OS: Windows XP / Vista / 7 / 8
- 1 GB of RAM (or more recommended)
- CD-ROM Drive
- 500 MB (or more recommended) of Available Hard-Disk Space for Installation
- Color Standard (1024 x 768 Pixel; 65,000 Colors Recommeded) VGA Adapter Connected with a Color VGA Monitor
- Microsoft® Compatible Mouse
- USB 1.1 / 2.0











